

## ALBUM PAGE

Cross-references to related applications, if any: None

### BACKGROUND OF THE INVENTION

#### Field of the Invention

5           The present invention relates generally to album  
pages useful for the display of planar objects, and  
more particular, in the illustrated embodiments, to the  
display of photographs. In its most preferred  
embodiment, the present invention relates to an album  
10       page which may be used to display similarly sized  
objects, e.g. photographs, in either a vertical or a  
horizontal position, and when displayed horizontally,  
the page supports the photograph on both sides of its  
bottom edge to prevent skewing of the photograph.

#### Description of the Prior Art

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20       A wide variety of pages or sheets used to support  
and display planar objects are known in the art. Such  
objects may be stamps, letters, art works, photographs,  
recipes or any of a wide variety of other objects. The  
size of the objects can also vary widely, so that the  
number of objects to be displayed per page or sheet can

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range from a single object to a large number of objects. Moreover, certain prior art album pages or display sheets have been designed for the display of different size objects on the same sheet and for various orientations thereof, and in some cases the display of a plurality of similarly sized objects in different orientations. Several examples of prior art pages and sheets will be described to provide the reader with additional background.

A stamp display page is illustrated in U.S. Patent No. 4,356,649 issued November 2, 1982, to Diamond, et al. for "Page Construction for a Stamp Album". It shows on its cover sheet a prior art page displaying three smaller stamps and one larger stamp and an alternative page showing spaces for four stamps. Cut-outs and plastic strips are used in the page construction.

Another album page product is shown in U.S. Patent No. 2,421,503 issued June 3, 1947 to Hermon for "Visible Card, Photograph, and other Filing Sheets." Here a central opaque sheet is bounded on both sides by transparent sheets, which are cemented along the edges and in parallel, horizontal lines. Slits are provided to form pockets and channels are impressed into the sheets. The transparent material, slits and channels create pockets for receiving photographs and the slits on one side of the opaque sheet are aligned with the channels on the opposite side.

A display page for photographs, which includes space for memorandum descriptions, is shown in Beese French Patent No. 332,929 issued in 1903. Openings and slots are provided for display of pictures on either side of the sheet, and where two or more photographs are potentially able to contact one another in an album, an intermediate flyleaf is included. This

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patent, and a non-official translation thereof, are provided with the present application.

5 Another patent showing a page having room for the display of one or more photographs and accompanying data is shown in British Patent Specification No. 11,790 issued in 1894, a portion of which specification is supplied with this application. Such portion was obtained from the U.S. Patent Office prosecution history of the Ruebens patent discussed later herein.

15 A British Provisional Specification No. 29,275 dated in 1897, obtained from the same source described in the preceding paragraph, shows the use of a plurality of transparent strips, partially attached to an album page or sheet, to cover the objects to be displayed and to protect them.

20 A German Patent 534,428 issued in 1930, again obtained from the same source as the preceding foreign patents, shows a page having a first area for the display of a photograph and a second area in which descriptive matter may be provided.

25 Additional disclosures can be found in more recent U.S. patents. For example, U.S. Patent No. 3,596,393 issued August 3, 1971 to Lithgow, et al. and entitled "Device for the Housing and Storage of Microfilm" contains a rather specific disclosure of the use of two clear sheets, spot welded (or adhered) at spaced apart locations about the perimeter of the two superimposed sheets and at spaced apart internal locations, so that all of the welded spots are located in both a horizontal row and a vertical row. In use of the device, the microfilm strips can be inserted horizontally or vertically for display. One sheet may be larger than the other to provide an area for attaching the display to a file, or one sheet may be

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double the size of the other to fold thereover,  
creating a file.

5 U.S. Patent No. 3,651,591 issued March 28, 1972 to  
Woodyard for "Photo Album Page" describes a page which  
is opaque and which includes a series of clear strips  
adhered thereto along their bottom edges, their inner  
edges and at a plurality of locations along their top  
edges. Photographs may be inserted into the open ends  
10 of the resulting sleeves or between spaces in the top  
edges of the strips.

Yet a further prior art example is the "Card  
Negative Holder and Method of Manufacture" shown in  
15 U.S. Patent No. 4,405,228 issued September 30, 1983 to  
Muscoplat. In this device, which can be a book page,  
pressure-sensitive stock is used to hold negatives on a  
flat member, slits being provided for the insertion of  
negatives or the like. The flat member has a window  
20 through with the negative may be viewed.

U.S. Patent No. 4,244,762, issued January 13, 1981  
to Holson and entitled "Heat Sealed Photo Album Page  
and Method of Making Same", and assigned to the  
25 assignee of the present invention, uses a fibrous,  
centrally disposed sheet and a pair of overlying clear  
synthetic resinous sheets. Pockets are formed by  
ultrasonic sealing of the clear sheets together through  
the fibrous sheet which disintegrates under the  
30 generated heat of sealing. Pockets are formed during a  
continuous sealing operation at the same time the page  
is laminated. The pockets are formed by sealing in  
broken lines, whereby the fibrous sheet retains  
structural integrity in some areas.

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Another patent owned by the assignee of the  
present invention was issued on April 12, 1994 to  
Hoffmeister. This U.S. Patent No. 5,301,445 entitled

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5 "Album Page for Bi-Directional Insertion and Centering  
of Rectangular Images" includes a backing sheet and at  
least one pocket comprising a transparent sheet. The  
pocket is defined by attaching the backing sheet and  
the transparent sheet along the bottom and two opposed  
side edges and including two bracket seals, which  
extend upwardly from the bottom edge to retain an image  
in a fixed and centered position. The brackets are  
selected in height to permit either the vertical or  
horizontal display of similarly sized photographs  
which, in either case, are inserted from the top.

15 Two further prior art systems include the Wihlke  
U.S. Patent No. 4,447,973 issued May 15, 1984 for  
"Album Leaf with Pockets for Insertion of Photographic  
Paper Prints and Similar Articles" and Ruebens U.S.  
Patent No. 4,965,948 issued October 30, 1990 for "Bi-  
Directional Album with Memo Area". In the former, a  
transparent sheet is welded to an opaque sheet along  
the edges and at various other horizontal and vertical  
locations to form pockets adapted to receive  
photographs. In one or more of the pockets, a single  
weld line extends from an edge by an amount which  
limits the orientation of a photograph to either a  
standing vertical orientation or a horizontally  
oriented position.

30 The Ruebens patent takes a somewhat different  
approach in providing a rectangular, opaque sheet which  
is bounded on both sides with transparent sheets  
narrower than the opaque sheet. The transparent sheets  
are each glued around the top, bottom and one side  
edge, corresponding to the outer vertical edge of the  
opaque sheet. This leaves the inner edge of each  
transparent sheet open along its entire length for the  
insertion of photographs. The patent also discloses  
the use of at least two, spaced-apart attachment lines  
extending from the outer, glued edge toward the inner

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non-attached edge, the distance being selected to permit horizontal insertion of pictures (i.e., between an upper or lower glue edge and one of the attachment lines or between a pair of the attachment lines) or the vertical insertion of one or more pictures (depending on the height of the page and the picture size) in such a manner that they lie entirely between the innermost ends of the attachment lines and the unattached edge of the transparent sheet.

Several drawbacks still exist with these various prior art album pages, some having to do with manufacturing, and some having to do with the finished article itself. One improvement over a number of such prior art systems has been practiced by the assignee of the present invention, namely the use of film-to-film sealing rather than the use of glue to adhere transparent sheets to the substrates. This has been accomplished by cutting out (for example using a die cutter) certain portions of the substrate and heat or sonic welding two transparent layers to one another at the location of the cut-outs. Not only is there a savings in adhesive purchases, the resulting film-to-film bond is stronger than the bond typically created between a film layer and a substrate using a liquid adhesive. The present assignees' prior device also permitted the use of a creased, cylindrical sleeve of clear plastic provided over the opaque sheet, eliminating high speed manufacturing problems with sheet alignment. Further, in a recent version of such sheet, horizontal, elongate cut-outs have been provided to permit the insertion of photographs along the left edge of a page in either horizontal or vertical alignments. Moreover, a small, cut-out at the center of the sheet provides additional stability when two photographs are inserted for display in a vertical orientation.

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The elimination of the drawbacks of the prior art in an inexpensive, easy-to-assemble and aesthetically pleasing album page would represent a significant advance in this crowded and competitive field.

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SUMMARY AND FEATURES OF THE INVENTION

10 A primary feature of the present invention is to provide an inexpensive, easy-to-manufacture and aesthetically pleasing album page which overcomes the above-noted disadvantages of prior album systems.

15 Another feature of the present invention is to provide an album page wherein all attachments of component parts are made using the same type of manufacturing operation, which preferably is heat or ultrasonic welding.

20 A different feature of the present invention is to provide an album page in which all components are securely attached together and which avoids the use of glue between clear plastic film layers and opaque substrate sheets.

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30 A different feature of the present invention is to provide the capability, on a single page, of displaying a wide variety of photographs of different sizes in a variety of orientations, and when displaying objects horizontally on the sheet to adequately support both bottom corners of the object to maintain an aesthetically pleasing appearance and prevent skewing of the photograph or other displayed object, and when displaying photograph vertically to provide bottom support for each such photograph.

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A still further feature of the invention is to provide top or side loading capabilities and a memo

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area readily receptive to most types of writing implements.

How these and other features of the present invention are accomplished is described in the following detailed description of the preferred embodiment of the invention, taken in conjunction with the drawings. Generally, however, they are accomplished in an album page construction including an opaque center sheet, which sheet may include memo areas, holes for inserting the page in an album and the like. Transparent material, preferably made from a thermoplastic resin, narrower than the page, is placed over the outer portions of the respective sides of the page. The center sheet includes a plurality of cut-out areas, so that the front sheet of transparent material is in proximity with its rear counterpart at the cut-out areas. A seal is provided at each cut-out area to provide a film-to-film bond, e.g., by heat welding or sonic welding. Alternatively, if a thermoplastic material is also used for the center sheet, the cut-outs need not be made, and a three-layer heat weld can be made to accomplish the desired results. The sleeve is preferably not attached to the center sheet at any areas, except those where the heat or sonic welds are made, to facilitate the placement of objects, such as photographs, in a variety of orientations, and at least two welds are made at locations remote from the outer edges of the center sheet, so that support is provided for the two bottom corners of an object to be displayed in a horizontal orientation to prevent skewing thereof. In addition, thumbnail die cuts can be provided in the center sheet to form tabs to assist in supporting photographs displayed vertically. Other ways in which the objects of the present invention are accomplished will be described in the following specification or will become apparent to those skilled in the art after they have read this specification. Such other ways are

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deemed to fall within the scope of the present invention if they fall within the scope of the claims which follow.

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BRIEF DESCRIPTION OF THE DRAWINGS

10 In the FIGURES, like reference numerals are used for like components and

15 FIGURE 1 is a front view of an album page according to a preferred embodiment of the present invention and illustrating several important features thereof;

20 FIGURE 1A is a schematic representation of the three layers of a typical page such as the one shown in FIGURE 1;

25 FIGURE 1B is a schematic representation of a section of the page shown in FIGURE 1, and illustrating the welding of two plastic sheets to one another in an area where no center sheet material exists;

30 FIGURE 2 is a front view of the page shown in FIGURE 1 and illustrating the horizontal placement of three, like-sized photographs;

35 FIGURE 3 is a front view of the page shown in FIGURE 1 and illustrating the vertical placement of two, like-sized photographs;

FIGURE 4 is a front view of the page shown in FIGURE 1 and illustrating the horizontal placement of one photograph and the vertical placement of another like-sized photograph; and

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FIGURE 5 is a front view of the page shown in FIGURE 1 illustrating the vertical placement of a single photograph having a length equal to twice that of the photograph shown in the other FIGURES.

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DETAILED DESCRIPTION OF THE PREFERRED AND ALTERNATE  
EMBODIMENTS OF THE INVENTION

10           Before proceeding to a detailed description of the invention and a description of the FIGURES, several general comments can be made about the applicability and the scope of the invention.

15           First, while photographs are used to illustrate the type of objects which can be displayed using the album page of the invention, a variety of other planar objects could be substituted, such as paper sheets, cards, announcements, art work, memo slips, and the  
20           like.

            Second, while an opaque fibrous (e.g. paper) center sheet is shown in the illustrations, the sheet may be of any material of any color, or may, for that  
25           matter, be clear. Likewise, the memo lines and contrasting background beneath the transparent sheets can be variously designed or eliminated altogether, depending on the aesthetic appearance determined for the particular end use by the page designer.

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            Third, ultrasonic welding is mentioned as the preferred technique to form film-to-film seals at various locations on the page, but heat welding using other well known film welding techniques would work in  
35           the present invention.

            Fourth, die cuts or other openings are shown in the illustrated embodiment to allow high strength,

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film-to-film bonds when compared to film to paper adhesive bonds. However, two variations are deemed to fall within the scope of this invention, a first one of which is the use of adhesive for some, but not all of the bonds. The other alternative is the use of a film center sheet which itself can be heat or sonically welded to the transparent components to form tough film-to-film bonds, such as the center film sheets illustrated in the aforementioned Holson '762 patent. Such a film center sheet, other than its composition, can have all of the characteristics described above in the paragraph describing options for a center, fibrous sheet.

Fifth, certain dimensions are given in the drawings to illustrate various capabilities of the page of the present invention. However, these dimensions are exemplary only and the size of the pages themselves and the location and number of seals can be variously embodied. For example, instead of configuring the pages for use with 4x6 or 4x12 photographs, the page may be set up to accommodate 4x7 photographs or may be set up to hold larger or considerably smaller objects.

Finally, while the invention is primarily directed and is entitled "Album Page", the pages of the present invention need not contain any specific structure for inserting the pages in a book (such as holes or spiral binding openings), and the pages may be configured to have openings into the space between the transparent film and center sheet from both the right and left sides. This arrangement would be suitable, for example, if the page were to be used for evidence photographs and where the entire page might be inserted as a self-contained holder in a larger file.

Proceeding now to the description of FIGURE 1, an album page 10 according to the most preferred

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embodiment of the present invention is shown. It includes a center opaque sheet 12, which may be paper, such as a white paper having a weight typical of that used in the photo album art, e.g. paper having a weight of about between 10 pounds to 50 pounds per 1,000 square feet. Holes 14 are provided adjacent the left side of sheet 12 for inserting the album page into a ring binder or the like. In the illustrated embodiment, a plurality of memo lines 16 are printed along the left side of sheet 12 from the top to the bottom and a contrasting pattern, illustrated in the area designated 18 is printed over the remainder of sheet 12 and to the right of the memo lines 16. The particular colors, contrast and pattern may be variously embodied as previously indicated.

Sheet 12 also includes a plurality of cut-out portions which will be identified beginning with the cut-out portion at the upper right hand corner of the sheet 12 as illustrated. At that corner, an L-shaped cut-out 20 is provided and extends approximately 1" across the top of sheet 12 and approximately 1/2" down the right side. A similar, L-shaped cut-out 22 is provided at the bottom right corner. A series of cut-outs which are linear, and horizontal of approximately 1" in length, are provided along the left margin of the patterned area 18 including a first such cut-out 24 at the bottom of the page, a second cut-out 26 approximately 1/3 of the way to the top, a second intermediate cut-out portion 28 approximately 2/3 of the way to the top, and a cut-out 30 at the top of sheet 12. A small cut-out, linear and approximately 1/2" in length, shown at reference numeral 35, is located approximately half way between cut-outs 22 and 24.

Two T-shaped cut-outs are provided along the right edge of sheet 12. These cut-outs include a base for

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the T of about 1 1/2" in length, while the top of the T is about 1" in length. The tops of the T's lie along the right edge of sheet 12. The first of such T-shaped cut-outs 32 is located so that its base is aligned with cut-out 28 but spaced apart therefrom, while the second T-shaped cut-out 34 is arranged so that its base is co-linear and aligned with cut-out 26, but spaced apart therefrom.

Finally, a pair of adjacent semi-circular cuts are provided near the center of sheet 12 to form a pair of tabs 33, the purpose of which will be explained later.

Sheet 12, in the most preferred embodiment is covered on its front and back by transparent outer sheets 36 and 38. Transparent sheet 36 covers the patterned portion 18 of the front of sheet 12, while transparent sheet 38 covers the patterned portion on the rear side. The sheets 36 and 38 have a length identical to that of sheet 12 and a width sufficient to extend from the right edge of sheet 12 to the left margin of the patterned area 18 and hence the left margin of cut-outs 24, 26, 28 and 30. FIGURE 1A schematically illustrates the three layers of material which are used to comprise album page 12 in an area where all three components exist. If such a sectional view were taken through any area represented by one of the enumerated cut-outs, the center sheet 12 would not be present, thereby permitting the sheets 36 and 38 to directly confront one another. This situation is illustrated schematically in FIGURE 1B.

When assembled, sheets 36 and 38 are heat welded or ultrasonically sealed by heat to each other at each of the enumerated cut-outs. The sonic welding may be by spot welding, as is known in the ultrasonic welding art.

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Preferred materials for sheets 36 and 38 are those thermoplastic materials which can be heated and welded to one other including polyesters, polyethylene, polypropylene, polycarbonates or any other heat weldable plastic sheet material known for use in the photo album sheet art. Ultrasonic stitching of such plastic sheets is discussed in several of the prior art references described above.

FIGURE 2 illustrates the page 10 shown in FIGURE 1, together with three 4x6 objects, which for purposes of this description, are photographs A, B and C. In this illustration, each of the photographs is mounted horizontally, i.e. with its long direction parallel to the top and bottom of sheet 12. Photograph A is inserted between seal areas 28 and 30, and photograph A is confined by the angled seals formed at corner 20 and at cut-out 32. Photographs B and C are similarly inserted from the left side of sheet 36 and are supported by at least two, spaced-apart seal areas. This will ensure a pleasing, aesthetic presentation of the photographs and prevent skewing of the photographs from the illustrated position.

FIGURE 3 shows the vertical display of two photographs, A and B, using the sheet 10 of the present invention, each being inserted beneath sheet 36 between the cut-outs 30 and 20 and each being spaced from the side edges of sheet 36 by the cut-outs 28-32 and 26-34. The bottom of photograph B is supported by the cut-out and seal area at 35 and the bottom of photograph A is supported by one of the tabs 33. The other tab 33 could be used for support of a vertically arranged photograph on the reverse side of album sheet 10.

Another arrangement is shown in FIGURE 4 where photograph A is displayed in a horizontal position in an identical manner as shown in FIGURE 2, while

photograph B is displayed vertically in the same manner as illustrated in FIGURE 3. Note that photograph A is prevented from skewing by the cut-out and seal areas 28 and 32, while photograph B is maintained in its desired position by cut-out and seal areas 26, 34 and 35.

A final arrangement is illustrated in FIGURE 5 where one large photograph D, having dimensions of 4"x12", is inserted from the top of sheet 10 between cut-out and seal areas 30 and 20 and is supported between the cut-out and seal areas 26, 28, 32, 34 and bottom seal area 35. Such photographs are becoming more popular with the development and sale of panoramic camera systems.

As will be readily apparent, the opposite side of the page 10 may support photographs A, B, C or D in the same variety of arrangements as has been illustrated in FIGURES 2-5 or such photographs may be differently arranged from the array on the front of a page 10. Moreover, it bears repeating here that the cut-outs referred to in the FIGURES can be eliminated by using plastic center sheets and forming three layer seal areas at the same locations as described for the cut-out areas shown. So while the present invention has been illustrated with reference to certain embodiments, it is not to be limited thereto, but is to be limited solely by the scope of the claims which follow.